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MCDONNELL DOUGLAS TECHNICAL SERVICES CO. HOUSTON ASTRONAUTICS DIVISION

SPACE SHUTTLE ENGINEERING AND OPERATIONS SUPPORT

DESIGN NOTE NO. 1.2-DN-B0105-03 APU/HYDRAULIC/ACTUATOR SUBSYSTEM COMPUTER SIMULATION

ENGINEERING SYSTEMS ANALYSIS

24 MARCH 1975

This Design Note is submitted to NASA under Task Order B0105, Subtask (Integrated Entry Systems) in fullfillment of Contract NAS 9-13970

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Engineering Systems Analysis

JUN 1970

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(NASA-CE-147768) AFU/HYDRAULIC/ACTUATOR SUBSYSTEM COMPUTER SIPULATION. SHUTTLE ENGINEERING AND OF RATION SUFFORT, ENGINEEFING SYSTEMS ANALYSIS

(McDonnell-Douglas Technical Services) 48 p G3/18 N76-26263 Unclas

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1.0 SUMMARY

This design note documents the major developments which have taken place to date in the analysis of the power and energy demands on the APU/Hydraulic/Actuator Subsystem during the entry-to-touchdown (not including rollout) flight regime. These developments are in the form of two subroutines which were written for use with the Space Shuttle Functional Simulator (SSFS). The first subroutine calculates the power and energy demand on each of the three hydraulic systems due to control surface (inboard/outboard elevons, rudder, speedbrake, and body flap) activity. The second subroutine incorporates the R. I. priority rate limiting logic which limits control surface deflection rates as a function of the number of failed hydraulic systems.

Typical results of this analysis are included, and listings of the subroutines are presented in Appendicies A and B.

This development work was conducted under Contract Number NAS 9-13970 Task Order BO205.

2.0 INTRODUCTION

The purpose of the APU/Hydraulic/Actuator Subsystem task is to establish fluid horsepower, peak horsepower and hydraulic energy duty cycles for each control surface and for each hydraulic system, and to evaluate the effect and impact of failed hydraulic systems

on current actuator requirements and vehicle dynamics. The analysis employs the SSFS in order to generate 6 DOF trajectories, with control surface deflection rates being the parameters of greatest importance. Fluid horsepower demand is calculated for each surface as a direct function of the surface rate. Horsepower demand on each hydraulic system is then determined by summing the fluid horsepower demand from the appropriate control surfaces. The horsepower time history for each hydraulic system is integrated over the entire trajectory to determine the energy requirement for each hydraulic system due to control surface activity.

Hydraulic system failure analysis is accomplished by activating the priority rate limiting logic subroutine and by rerouting the control surface fluid horsepower demand to the appropriate hydraulic system.

3.0 DISCUSSION

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The main components of the APU/Hydraulic/Actuator subsystem can be seen in Figure 1. Each hydraulic system consists basically of a fuel tank, an APU, and an hydraulic pump. Each of the three identical hydraulic systems is plumbed to each actuator or hydraulic motor such that any one system can drive all control surfaces.

APU / HYDRAULIC / ACTUATOR SUBSYSTEM

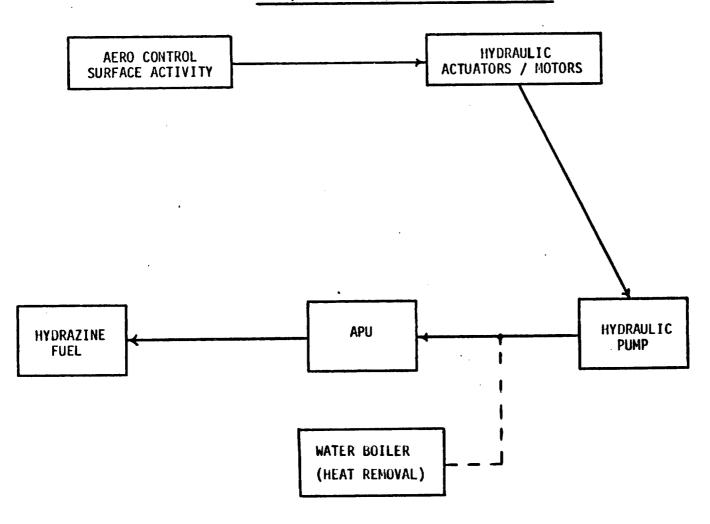


FIGURE 1

The horsepower demand on a hydraulic system (calculated at the pump) due to control surface activity is equal to the volume flow rate times the system pressure differential. The system pressure differential used here is 3000 psi. The volume flow rate is equal to the control surface deflection rate times the particular flow gradient of the actuator or hydraulic motor which corresponds to that control surface. Fluid horsepower demand is therefore calculated as follows:

 $HP_f = Q \Delta P C_{HP}$ where $Q = K\delta$ K = flow gradient (GPN / deg / sec) $\delta = surface deflection rate (deg / sec)$ $\Delta P = 3000 psi$ $C_{HP} = .00058333$

The body flap is an exception to this however, due to its unique control circuit configuration. The hydraulic flow rate is not proportional to the body flap deflection rate and an average flow rate is used (Reference B).

Horsepower demand on each hydraulic system is then determined by summing the individual demands from the appropriate control surfaces according to the loss management matrix (see Figure 2) from Reference B. As an example, the horsepower demand on hydraulic system three at any one time (with no failures) would be equal to the sum of the fluid horsepower demand of the left outboard elevon and right imboard elevon, plus one-third of the demand from the rudder, speedbrake, and body flap.

LOSS MANAGEMENT MATRIX

	ELEVONS				RUDDER		SPEED BRAKE		BODY
	LEFT		RIGHT		L ₀ GIC	PoweR	Log I C	PowER	FLAP
FAILURES	OUTBOARD	INBOARD	INBOARD	OUTBOARD	1 _C	E _R	, c	-R	
NONE	3	2	3	1	3	123	3	123	123
NO. 1	3	2	3	2	3	23	3	23	23
	3	1	3	1	3	13	3	13	13
NO. 2	2	2	1	. 1	2	12	2	12	12
NO. 3	3	3	3	3	3	3	3	3	3
1 & 2			2	2	2	2	2	2	2
1 & 3	2	2				+			
2 & 3	1	1	1	1	1	1	1	1	1

The energy requirement for each hydraulic system is calculated by integrating that system's horsepower demand over the entire trajectory. The trapezoidal rule is used and the integration time step is approximately one-tenth of a second.

In the analysis of hydraulic system failure effects, the priority rate limiting subroutine is included in the simulation. This routine will limit the control surface deflection rates based on the number of failed hydraulic systems and the available flow from the remaining system(s). The source for this logic is Reference A. The rate limits for each case are shown in Figure 3.

4.0 RESULTS

Typical preliminary power and energy results due to control surface activity are shown in Figure 4. The actuator flow gradients used were obtained from Reference B.

The SSFS models used in generating these results include ACS 15, RCS 14 and AERO 23 (June '74 aerodynamics). The Entry Guidance is the December '74 ADC Guidance with the baseline $40/30^{\circ}$ α -profile trajectory, and entry control is the August 12, 1974 version of the RI System X Entry DAP. TAEM guidance is from the Nov. '74 RI FSSR, and control is from the Jan '75 RI FSSR. Autoland guidance and control is from the Nov '74 RI FSSR. The WIND 9 model (Reference E) was used to stimulate steady state winds and gusts/turbulence, and the ATM 6 model was used to simulate the 1962 Standard Atmosphere.

Priority Rate Limiting Logic Control Surface Rate Limits (DEG / SEC)

	ELEVONS	RUDDER (FRL)	BODY FLAP	SPEED BRAKE *
NO FAILURES	20.0	10.0	-3.0 +1.0	(FRL) +5.0 -9.0
1 FAILURE	20.0	10.0	-3.0	(Q2-KQE2 ŠEL+ŠER -KQR2 ŠRUD -DBFL) COS (35°) O <u><</u> Š _{SB} <5.0
	·	•	+1.0	-(Q2-KQE2 SEL+SER -KQR2 SRUD -DBFL) COS (35° -9≤SSB<0
FAILURES	13.0	19.65-1.408 8 _{ELEVATOR} 8 _{RUD} ≤4.45	-1.5 +0.5	$(Q_1-K_{QE_1} \mathring{\delta}_{EL}+\mathring{\delta}_{ER} -K_{QR_2} \mathring{\delta}_{RUD} -DBFL)$ COS (35°) $0 \le \mathring{\delta}_{SB} \le 2.50$ $-(Q_2-K_{QE_1} \mathring{\delta}_{EL}+\mathring{\delta}_{ER} -K_{QR_2} \mathring{\delta}_{RUD} -DBFL)$ COS (35°) $-4.45 \le \mathring{\delta}_{SB} \le 0$

^{*} SEE SPEED BRAKE "SOFT STOP" LOGIC ON FOLLOWING PAGE

SPEED BRAKE "SOFT STOP" LOGIC (FOR $\delta_{SB} \leq 6^{\circ}$, AND $\dot{\delta}_{SB} \leq 0$)

	SPEED BRAKE RATE LIMIT (FRL; DEG / SEC)
NO FAILURES	-1.0
1 FAILURE	$-(Q_2 - K_{QE_2} _{\dot{\delta}_{E_L}}^{\dot{\delta}_{E_L}} + _{\dot{\delta}_{E_R}}^{\dot{\delta}_{E_R}} _{\dot{\delta}_{RUD}}^{\dot{\delta}_{RUD}} _{-DBFL}) \cos(35^\circ)$ $-1.0 \le _{SB} \le 0$
2 FAILURE	$-(Q_1 - K_{QE_1} _{\delta_{E_L}} + \delta_{E_R} _{-K_{QR_1}} _{\delta_{RUD}} _{-DBFL}) \cos (35^\circ)$ $-1.0 \le \delta_{SB} \le 0$

DEFINITIONS

Q ₂	MAX AVAILABLE FLOW/SYSTEM SPEED BRAKE FLOW GRADIENT/SYSTEM	39.01
KQE2	ELEVON FLOW GRADIENT SPEED BRAKE FLOW GRADIENT	1.362
κ_{QR_2}	RUDDER FLOW GRADIENT SPEED BRAKE FLOW GRADIENT	0.650
Q ₁	MAX AVAILABLE FLOW/SYSTEM SPEED BRAKE FLOW GRADIENT/SYSTEM	18.56
K _{QE} 1	ELEVON FLOW GRADIENT SPEED BRAKE FLOW GRADIENT	0.681
K _{QR}	RUDDER FLOW GRADIENT SPEED BRAKE FLOW GRADIENT	0.650
\$ ELEVATOR	1/2 (\$ _{EL} + \$ _{ER})	
DBFL	BODY FLAP FLOW RATE /SPEED BRAKE FLOW GRAD = 0.0 IF BODY FLAP FIXED = 2.503 IF BODY FLAP IN MOTION	DIENT

TYPICAL POWER AND ENERGY RESULTS

MISSION 3B, 40/30° a ADC ENTRY GUIDANCE, AFT C.G., STEADY STATE WINDS + GUSTS/TURBULENCE, JUNE '74 AERODYNAMICS

			HYDRAULIC SYSTEM 1		HYDRAULIC SYSTEM 2		HYDRAULIC SYSTEM 3	
CA	CASE		TOTAL SURFACE ENERGY (HP-HRS)	MAX IMU:4 SURFACE HP _f	TOTAL SURFACE ENERGY (HP-HRS)	MAXIMUM SURFACE HP _F	TOTAL SURFACE ENERGY (IIP-HRS)	
NO FA	NO FAILURES		2.7	76.1	4.0	101.3	5.6	
•	#1 FAILED			96.6	6.3	96,6	6.3	
FAILURE	#2 FAILED	96.6	6.3			96.6	6.3	
	#3 FAILED	98.8	6.3	96.6	6.3			
2 FA	2 FAILURES		12.7					

FIGURE 4

Figures 5 through 33 show typical output plots from a 3B entry-to-touchdown trajectory for a two hydraulic systems failed case. Data are plotted at two second intervals throughout the trajectory and therefore some points are unavoidably missed. The rate limiting in this case had an effect on the vehicle dynamics resulting in sluggish touchdown conditions as well as extremely high peak load factor of ~ 2.6 g's. The touchdown position was 280 feet beyond the runway threshold and 176 feet wide of the runway centerline with a sink rate of 9.7 ft/sec. This compares with 3200 feet beyond the threshold, one foot from the centerline and a 4 ft/sec sink rate for the now failure case.

5.0 CONCLUSIONS

The developments presented here represent the basic foundation in the analysis of the power and energy demands on the APU/Hydraulic/Actuator Subsystem. However, there are several other factors which must be included in the total picture. It should therefore be emphasized that the power and energy data presented here is only that portion of the total which is due to control surface activity.

The additional factors which go to make up the total power and energy demand include power spool/hydraulic motor leakeage flow, control flow, pump efficiency curves, and S.F.C. curves. These factors will be dealt with in future studies, and a more detailed analysis will follow.

6.0 REFERENCES

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December 1974

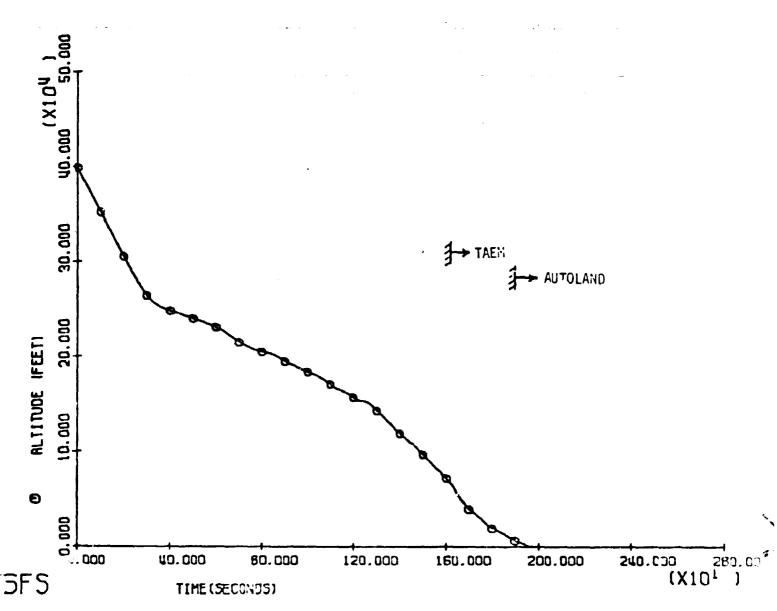
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- C) Space Shuttle Orbiter Approach and Landing Test, Level C, FSSR Document No. SD74-SH 1271, 30 September 1974
- D) Space Shuttle Functional Simulator Engineer/Programmer User's Guide (EXEC 8) Revision 1, Lockheed Electronics Company, Inc., LEC-0178, August 1974.
- E) SSFS Model Documentation Series, WIND 9, Lockheed Electronics Company, Inc., LEC-4939, November 1974
- F) Entry to Touchdown Nominal 3B APU-Hydraulics Trajectory,
 Informal Presentation to Aaron Cohen by R. L. Barton (EX43),
 21 February 1975

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FIGURE 5

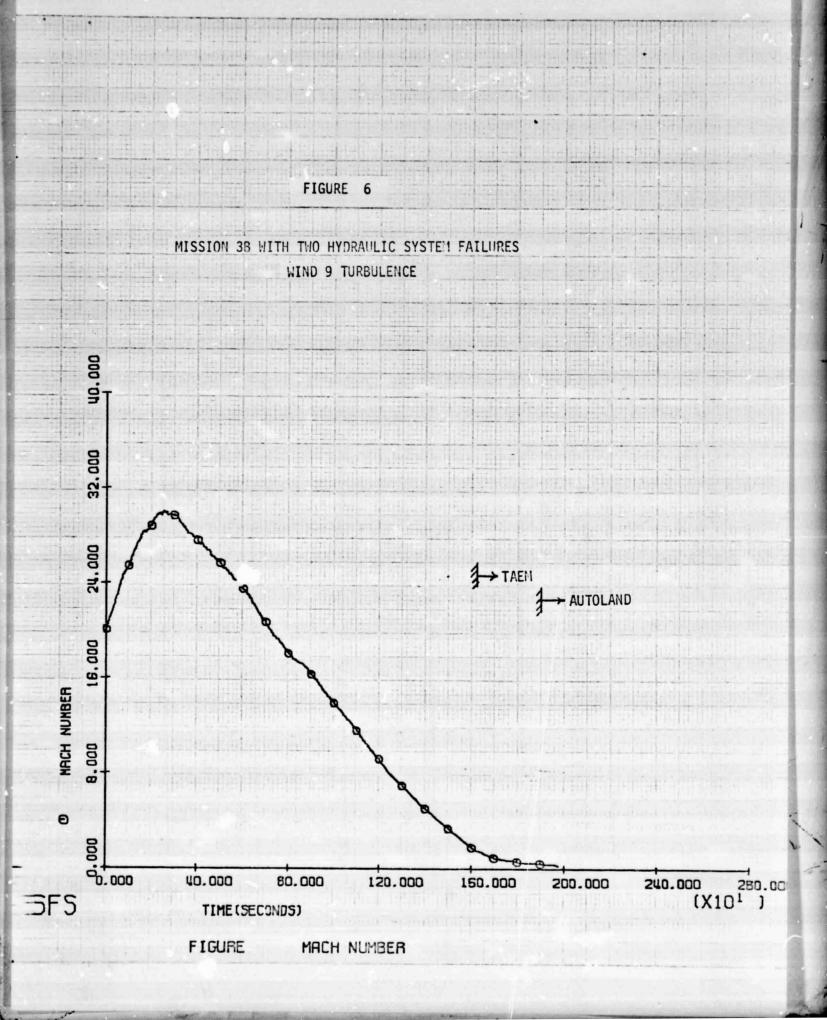
MISSION 3B WITH TWO HYDRAULIC SYSTEM FAILURES WIND 9 TURBULENCE



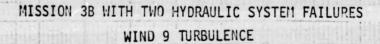
FIGURE

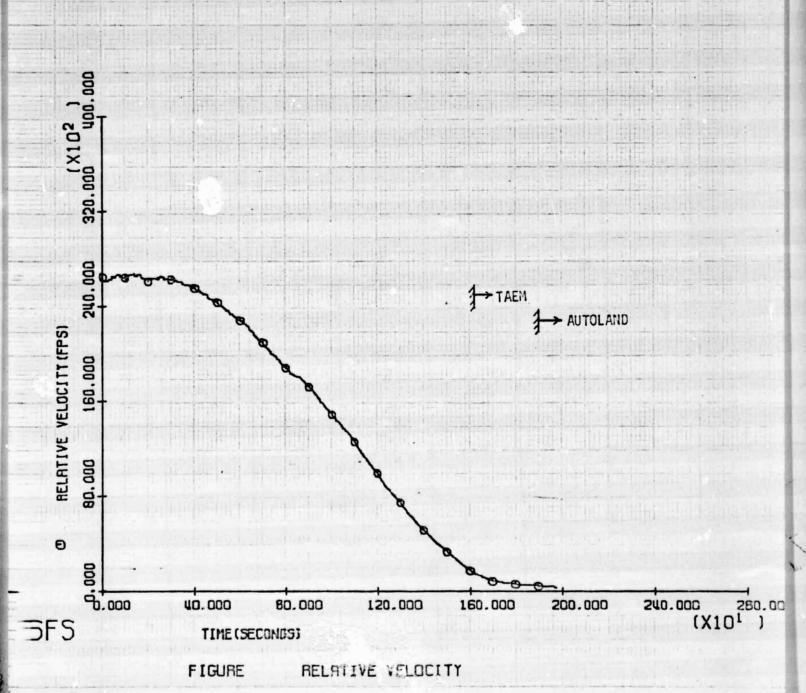
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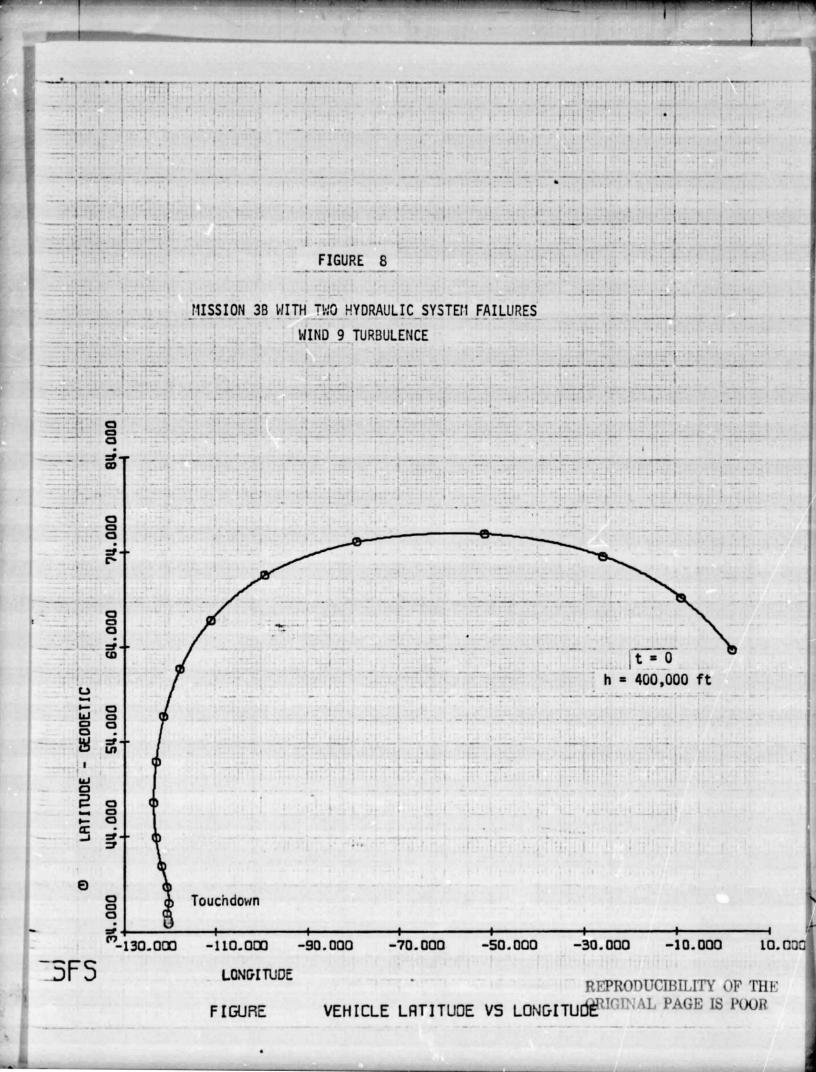
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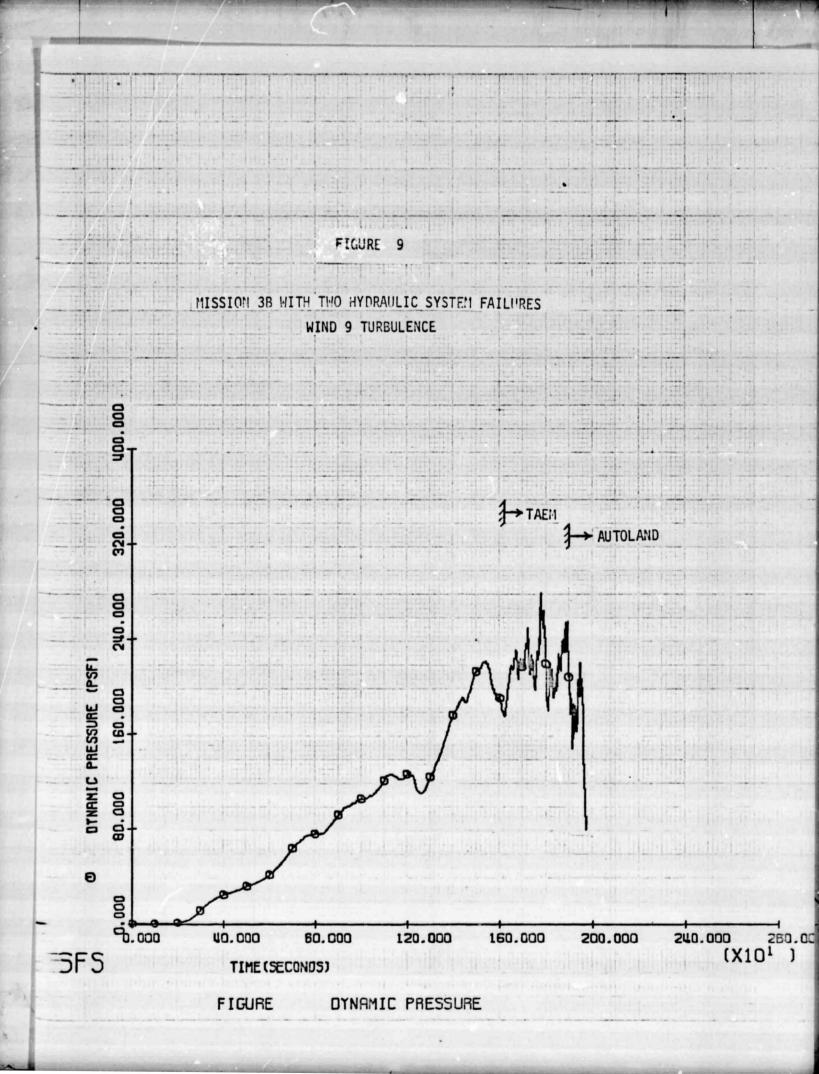


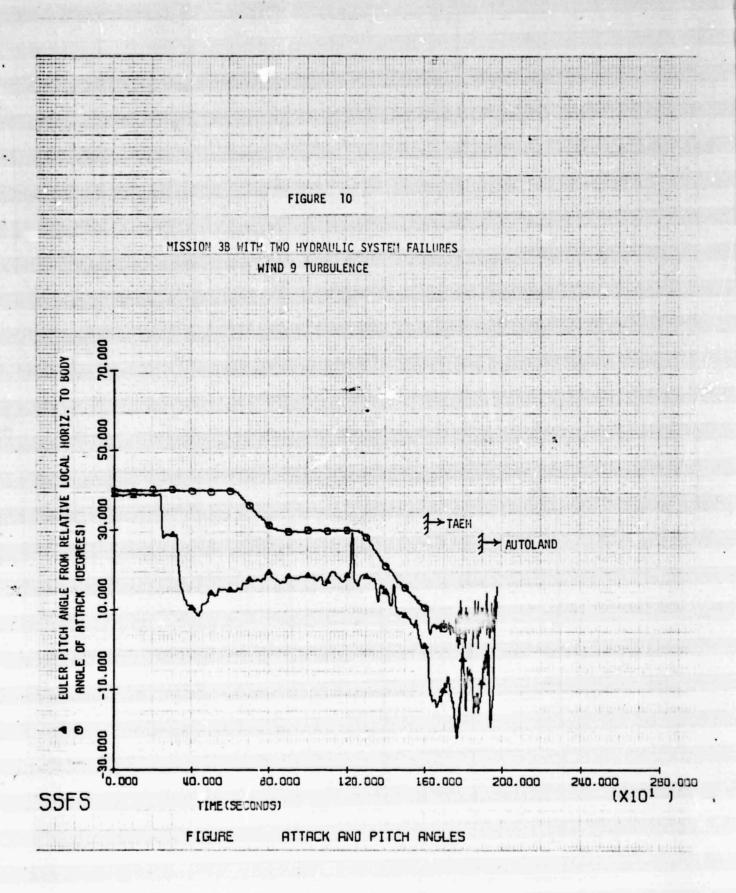


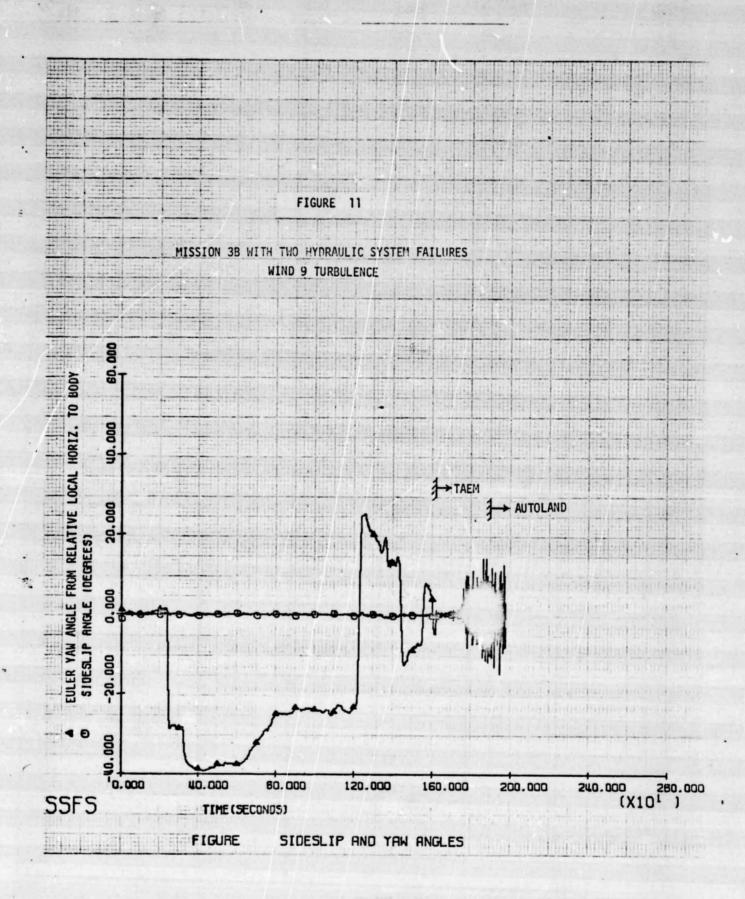


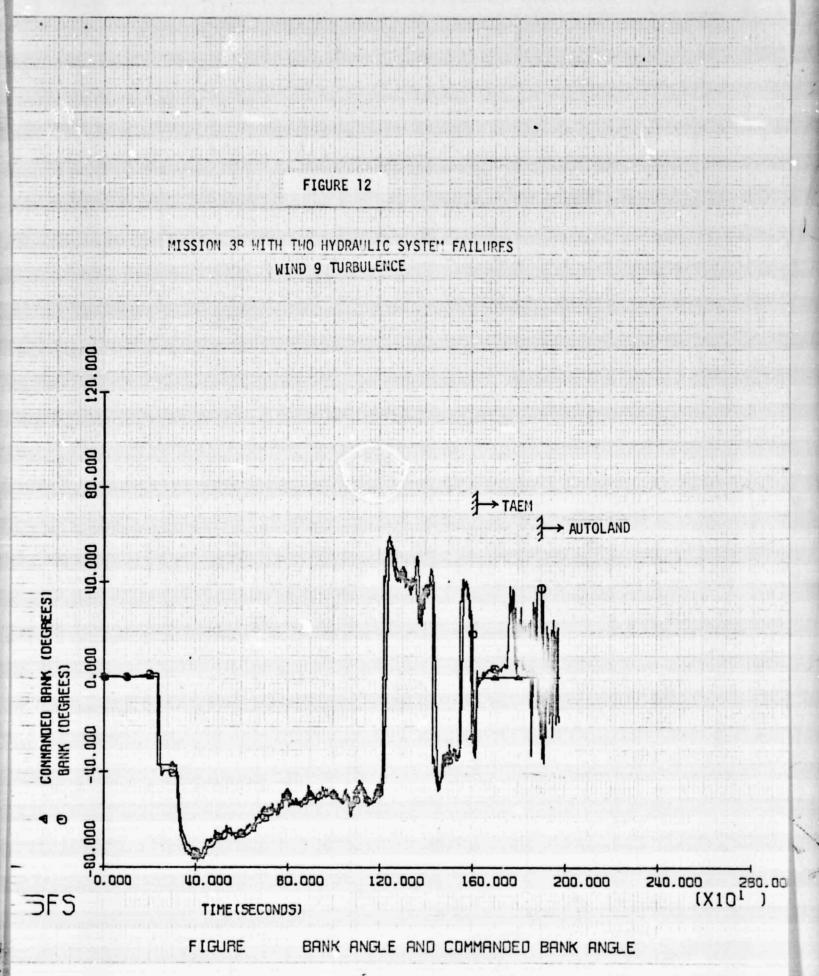


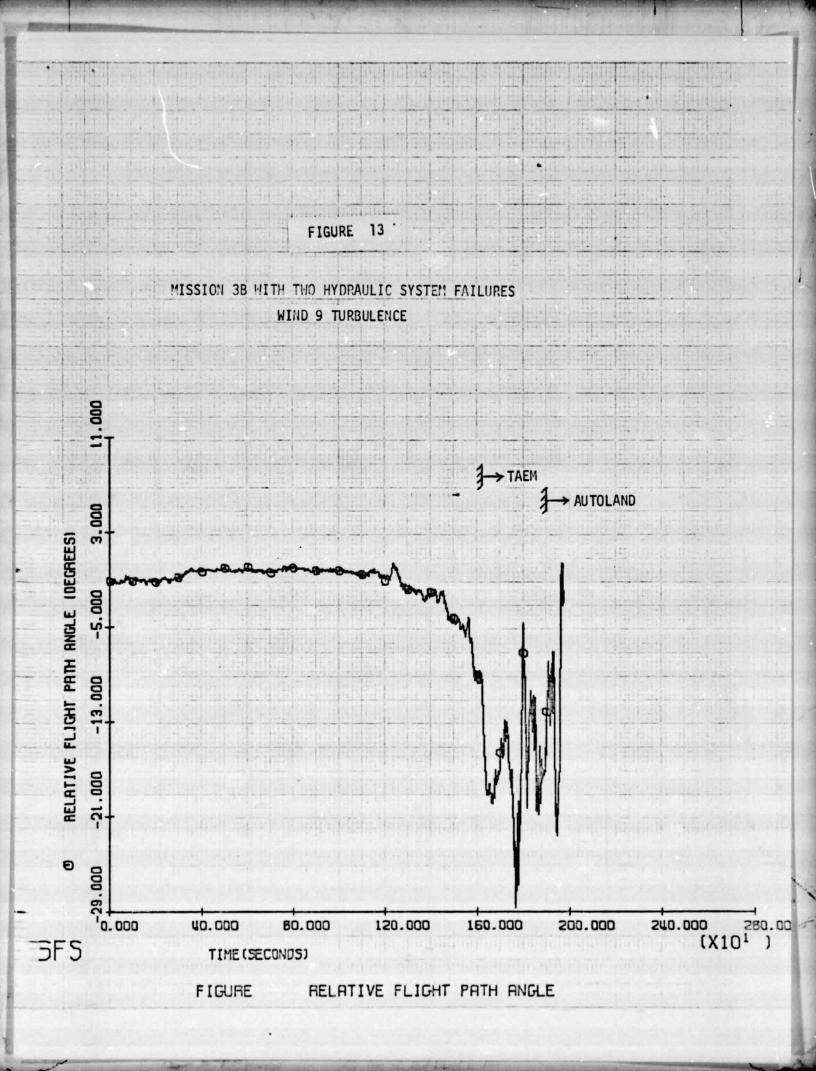






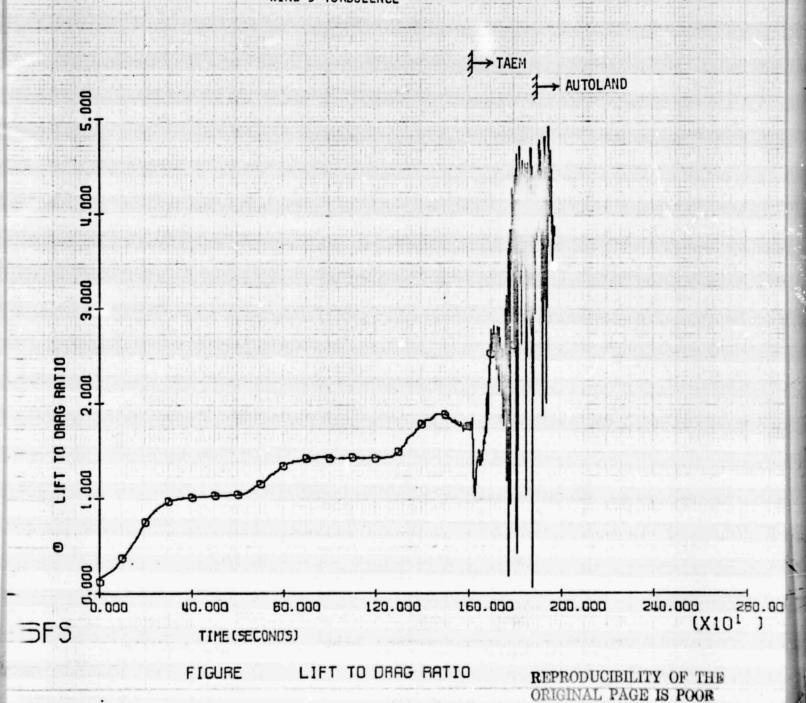


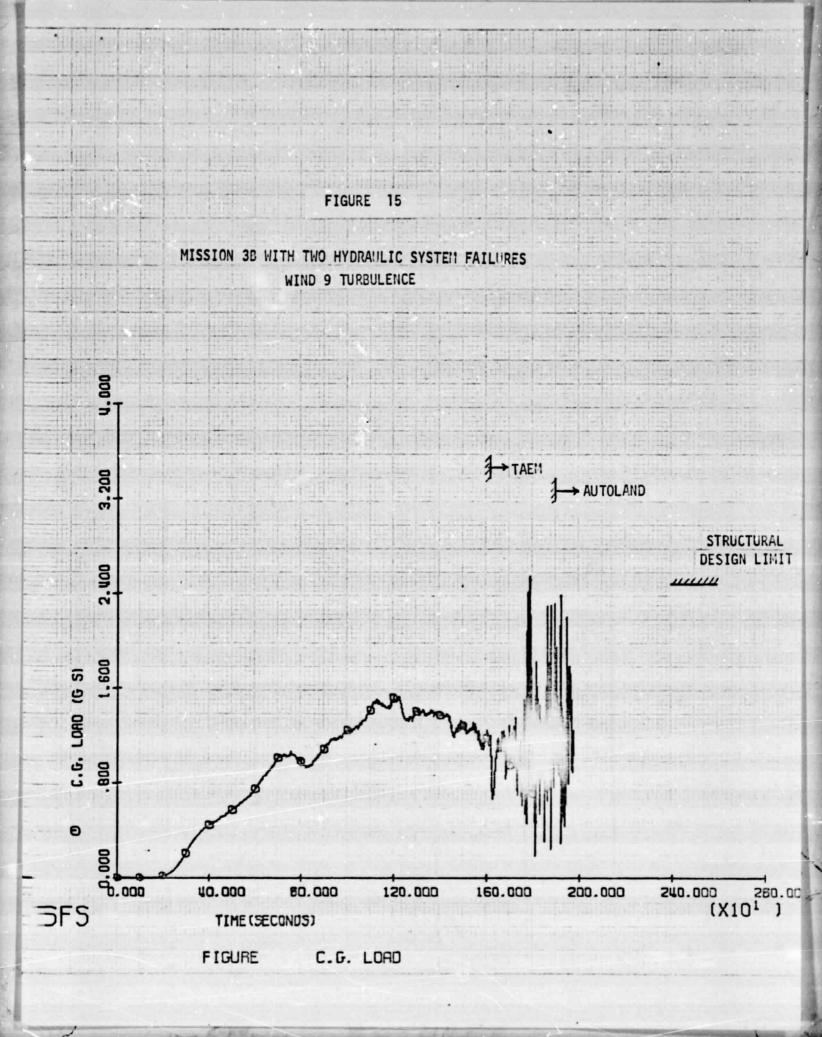


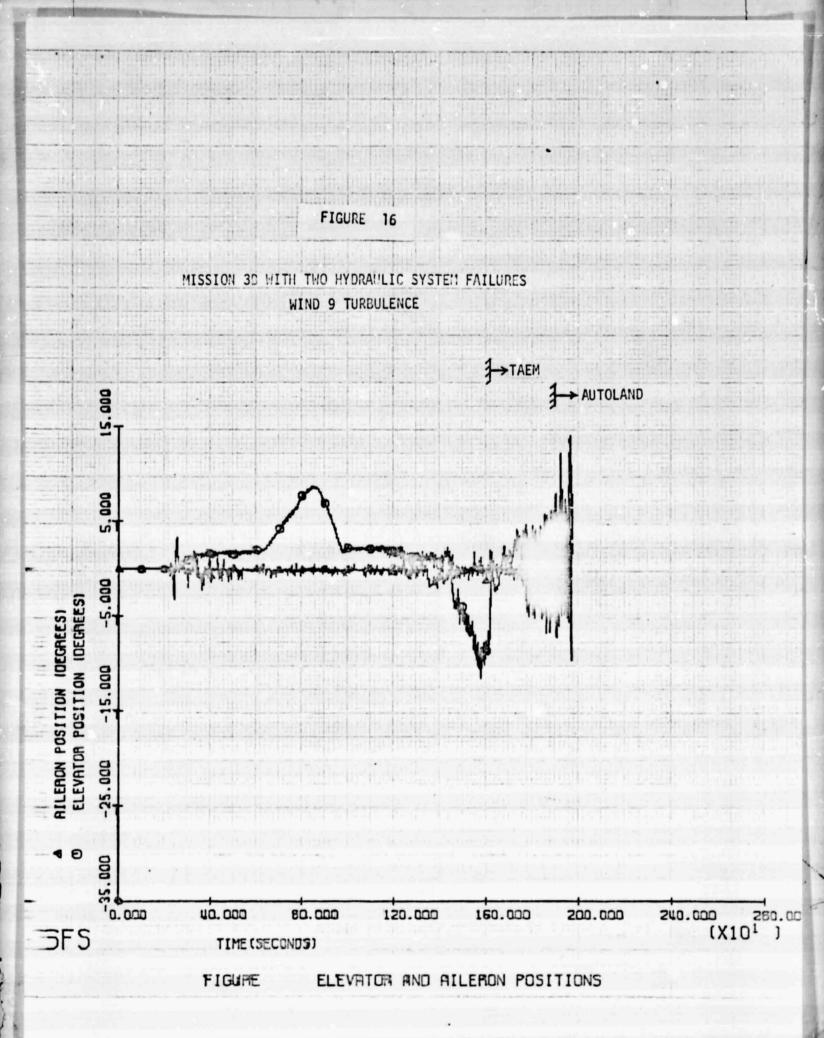


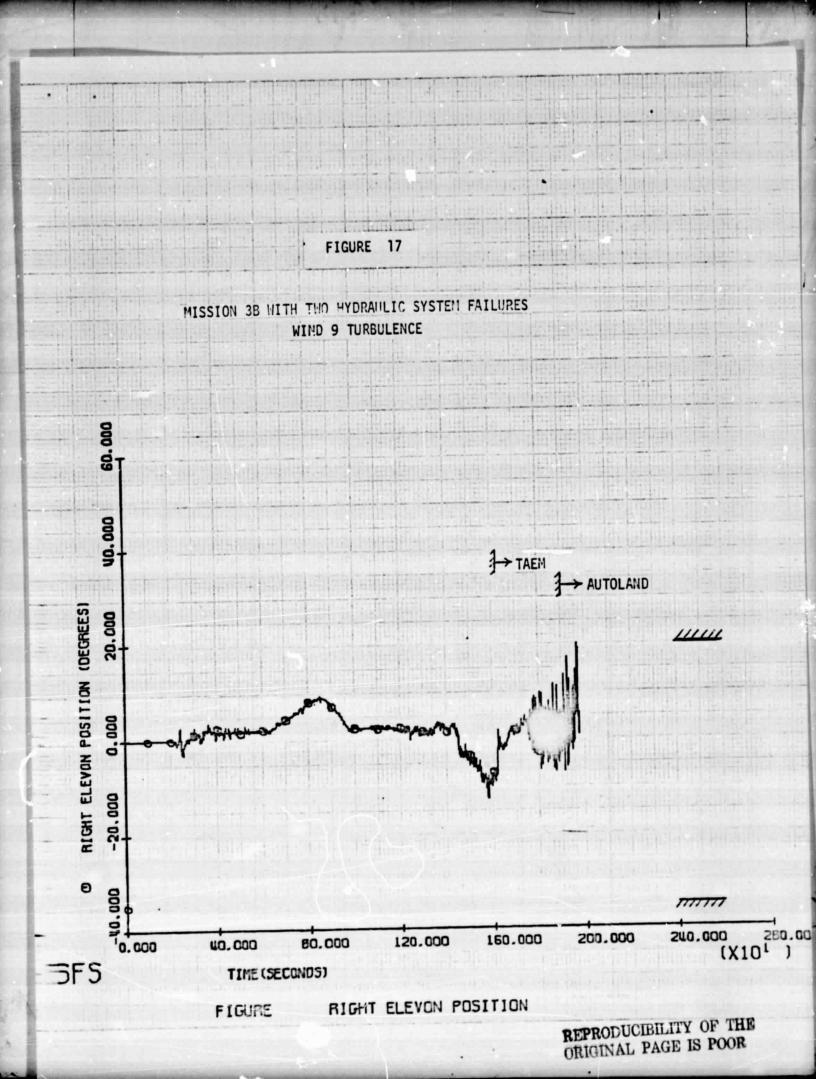


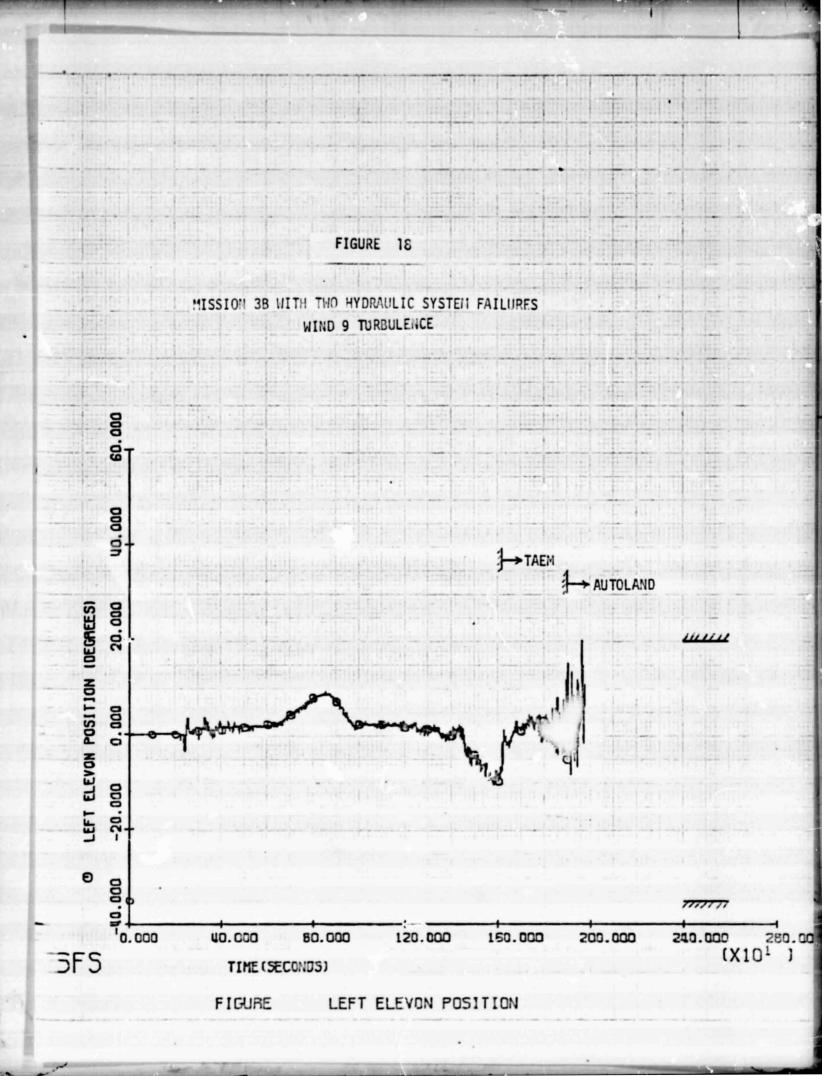
MISSION 3B WITH TWO HYDRAULIC SYSTEM FAILURES WIND 9 TURBULENCE

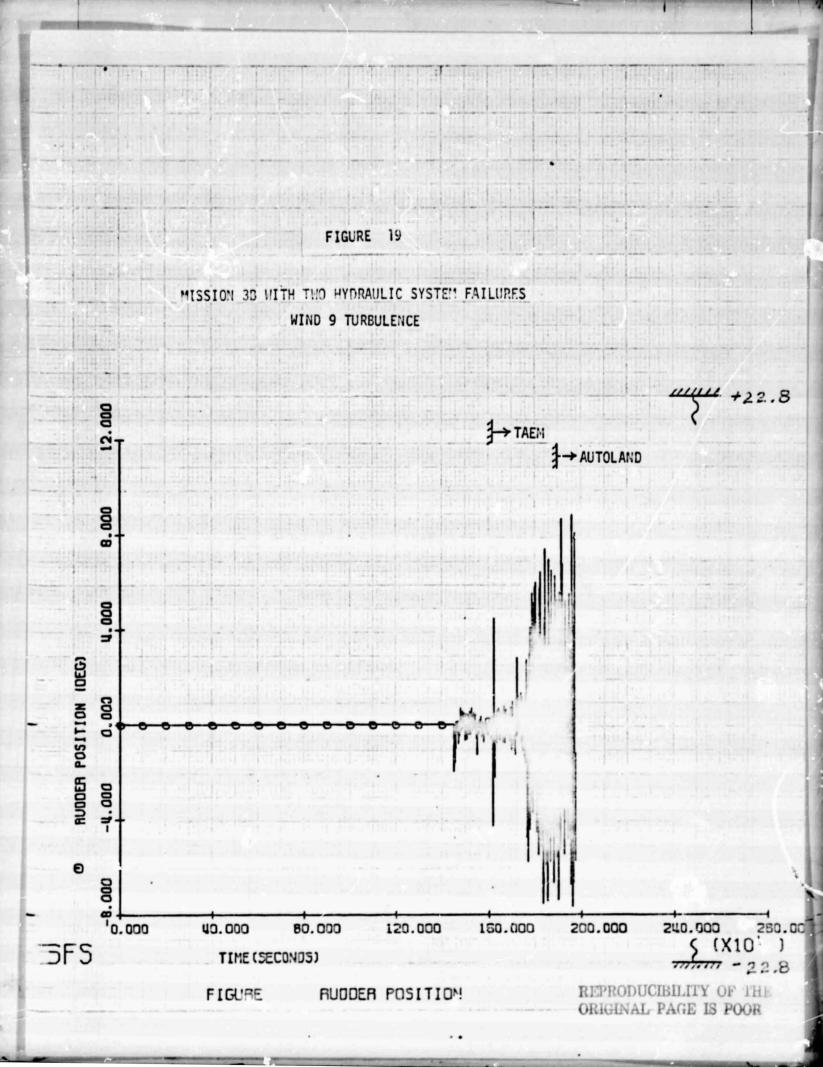


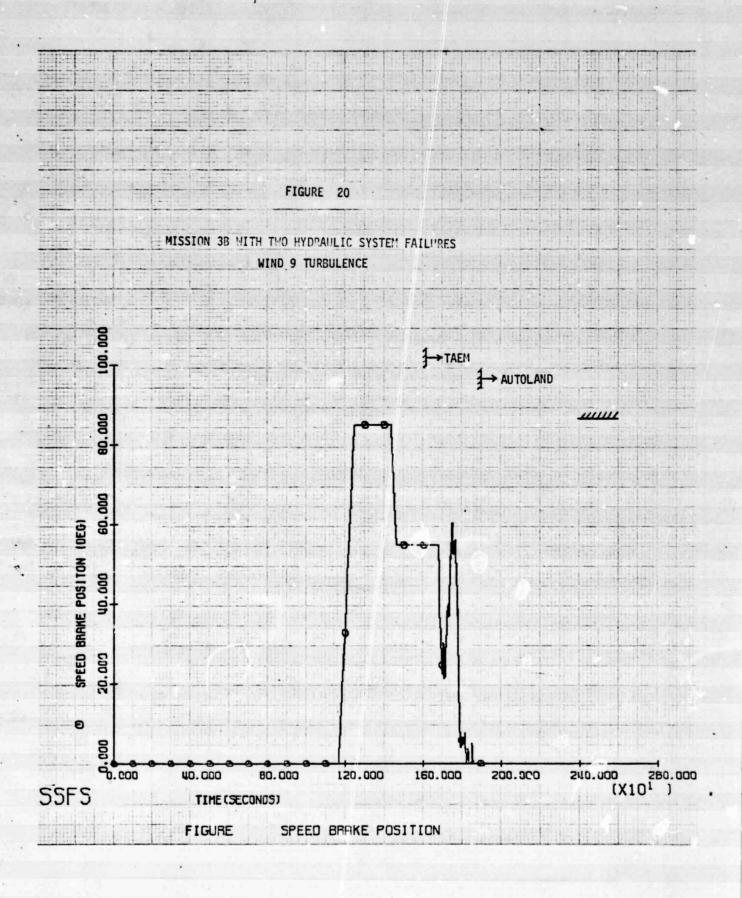


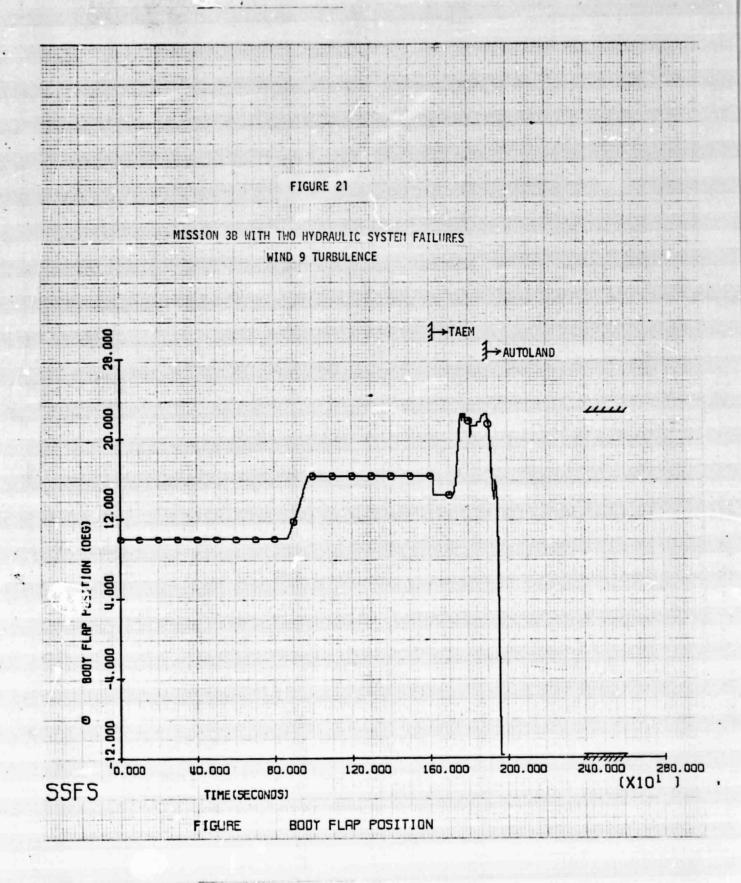


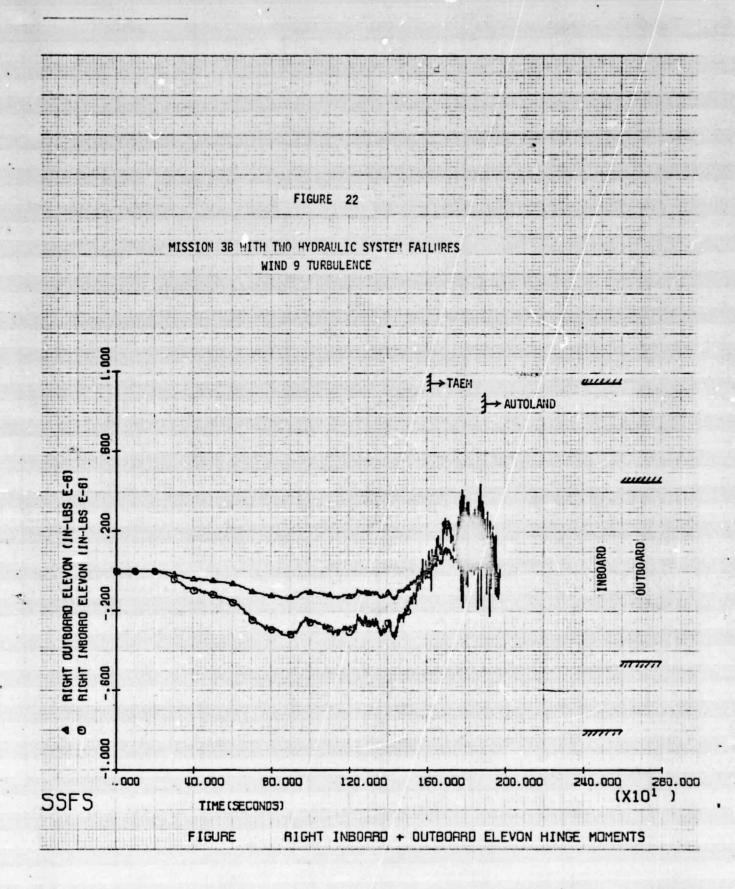


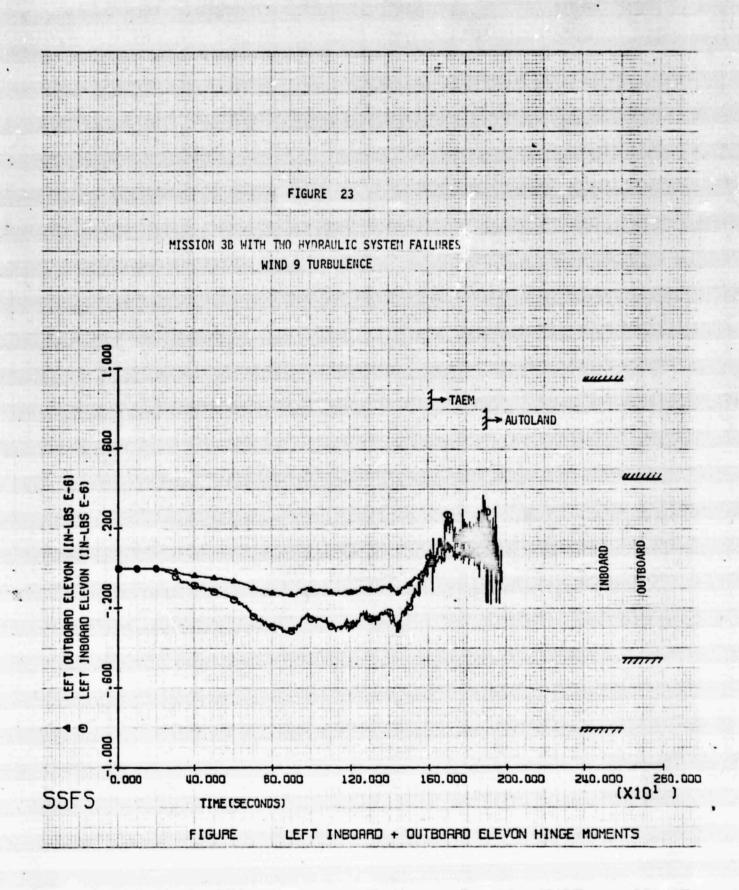


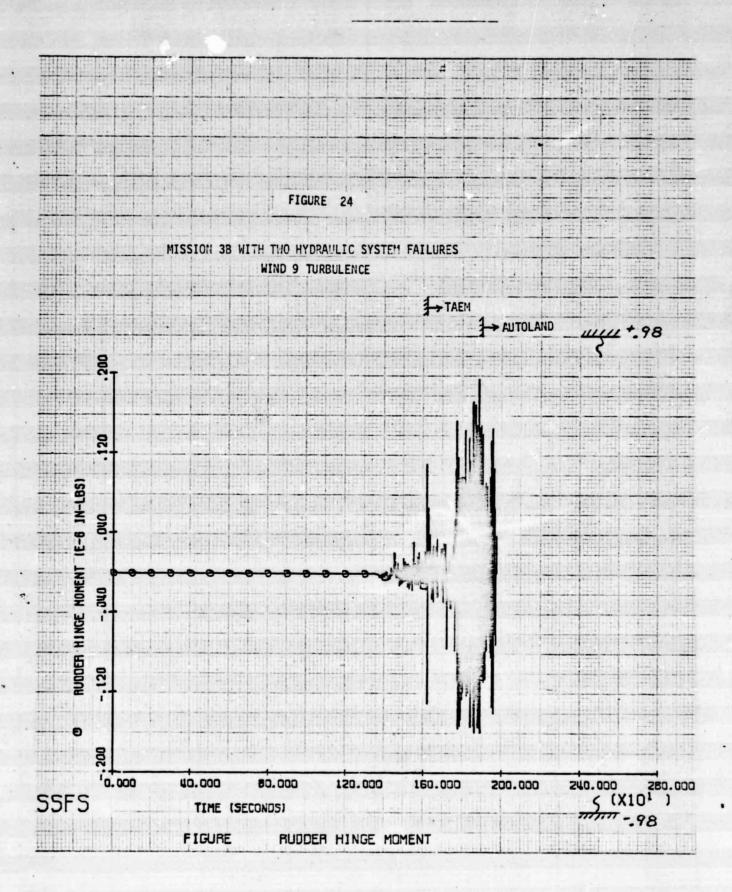


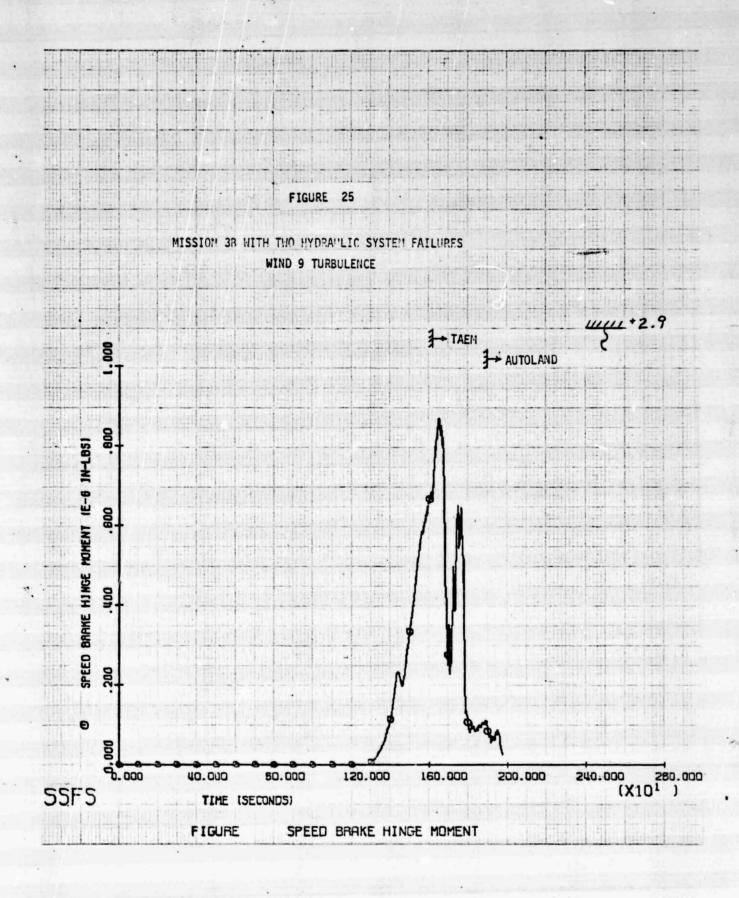


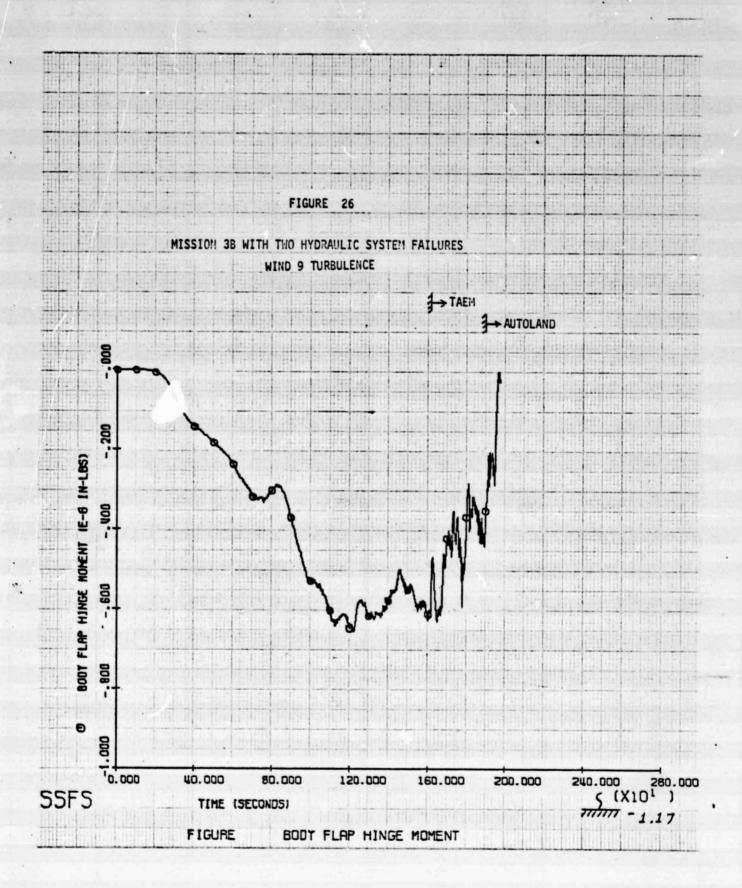


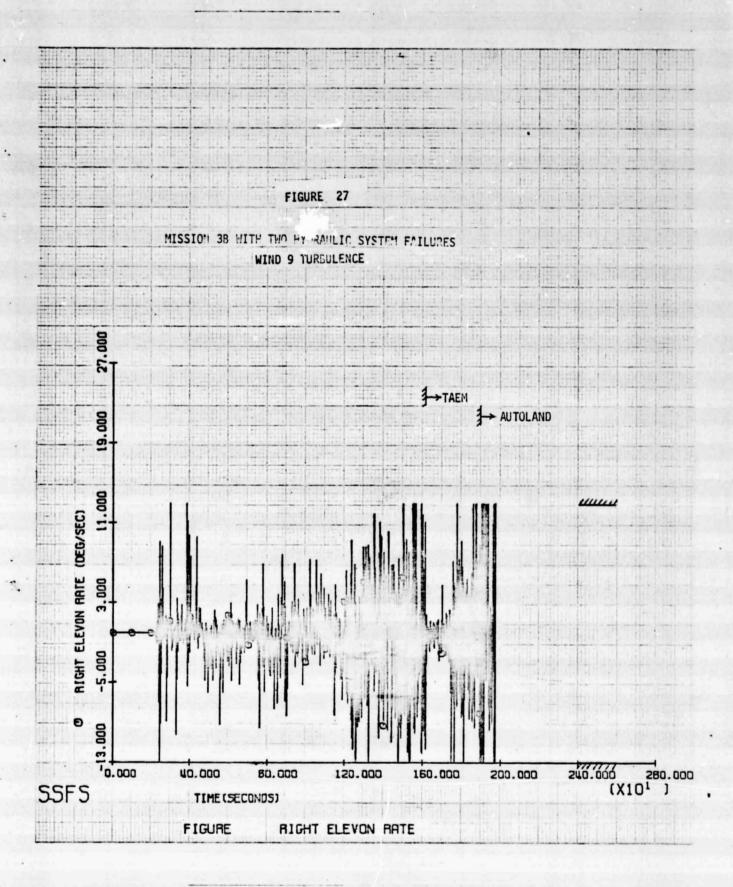


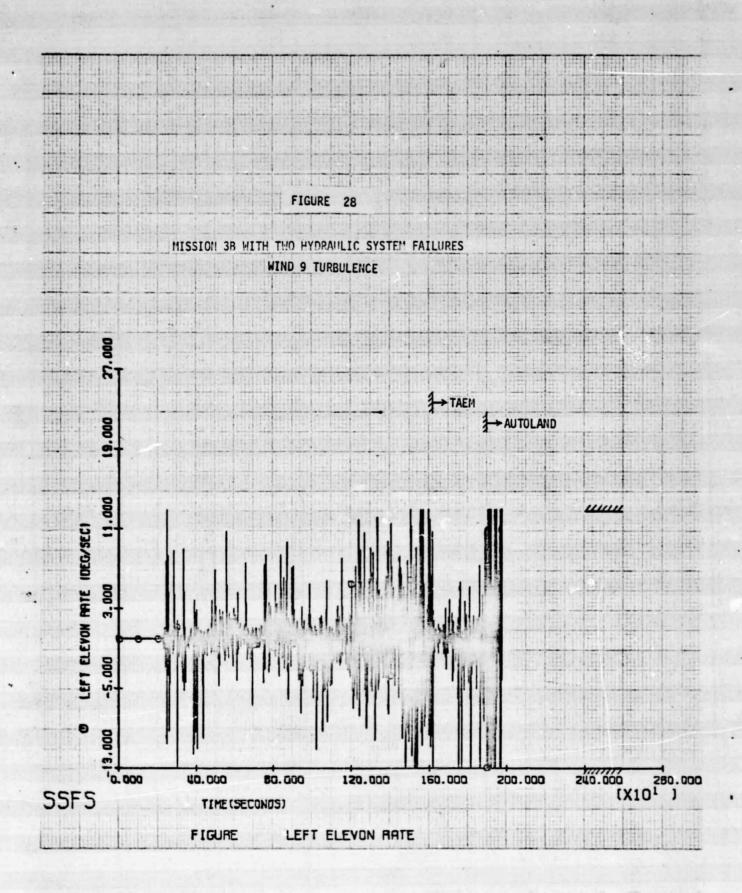


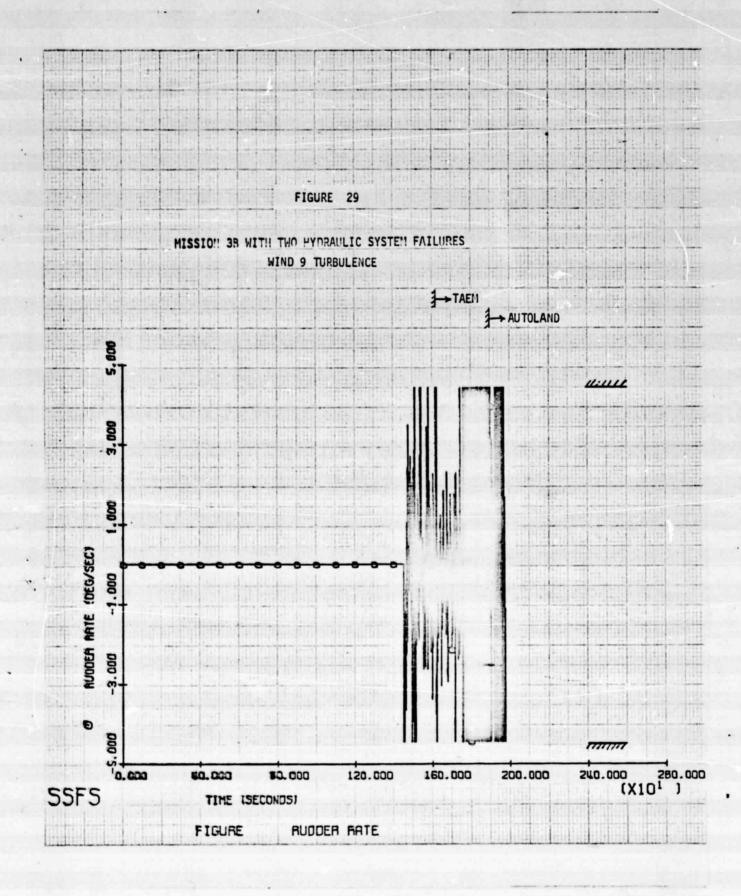


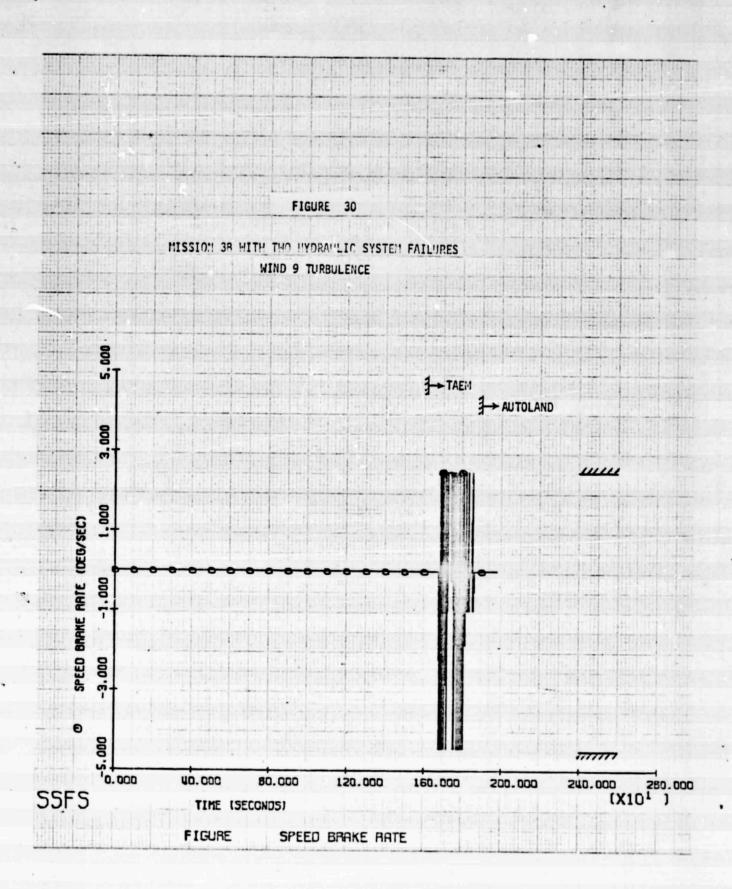


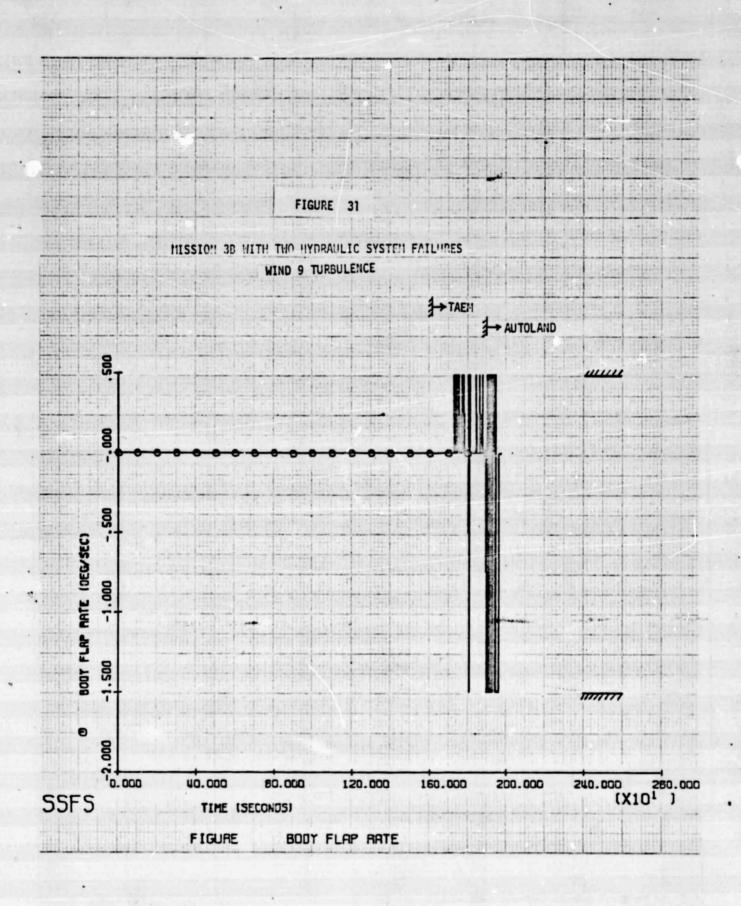


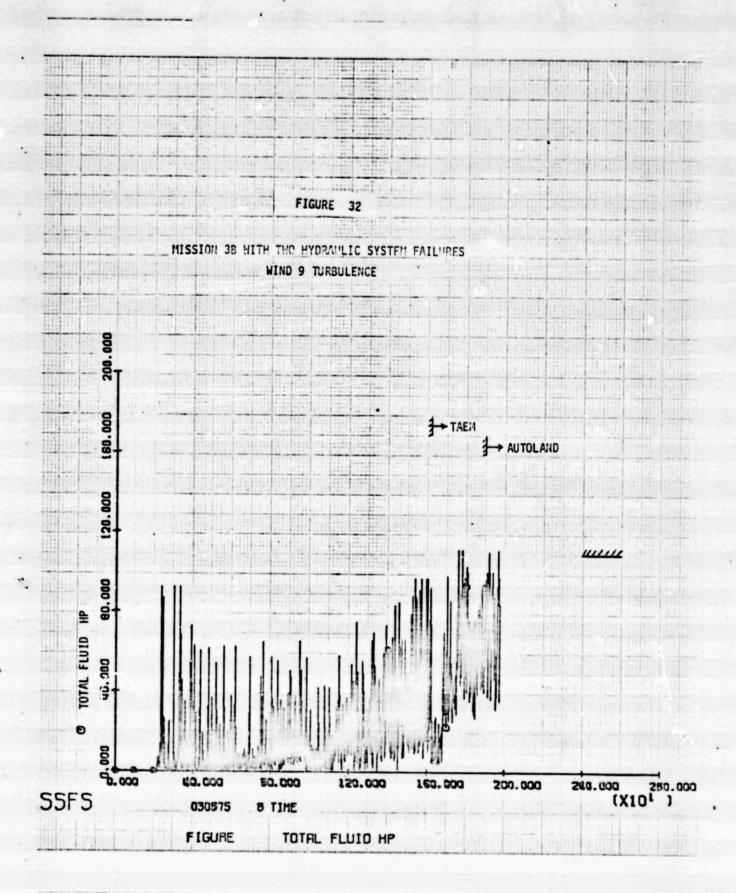


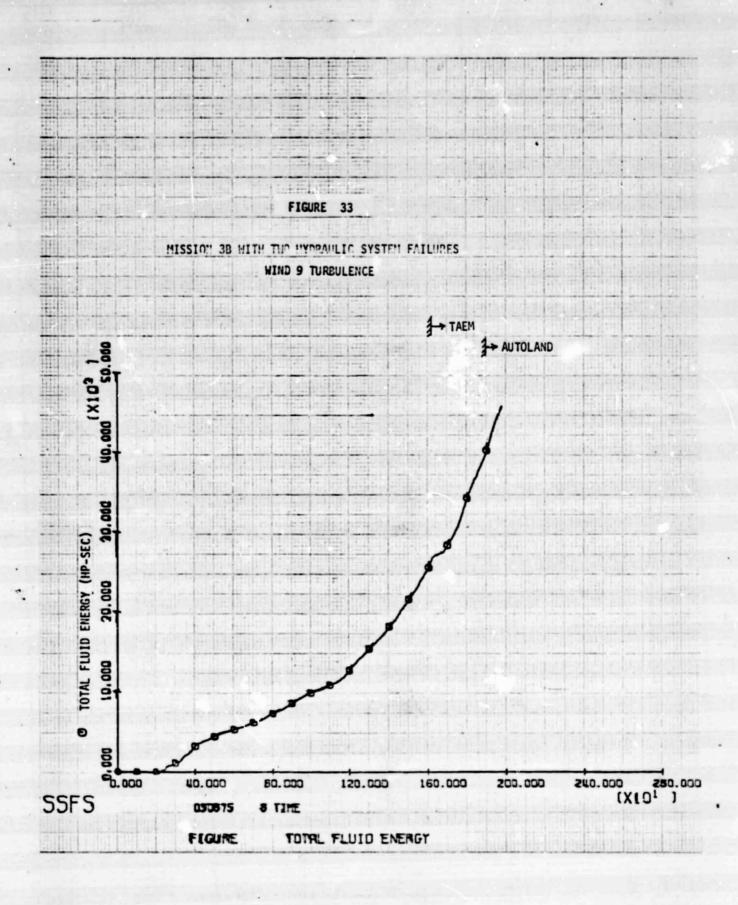












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1 .
              IF (UKF .LE. 6 . C . DTR) GO TO 30
              DURFCL=-(G2+DTR-KGE2+ABS(UDLELV)-KGE2+ABS(DURELV)-KGR2+ABS(DURUD)-
20
3.
             | UBFL DTKI
4.
              DURF CL=DURF CL . COS (35. . DTK)
5.
              IF (UURFCL.LT.-9.U.DTR) UURFCL=-9.0.DTR
              IF (UDAFCL.GT.D.) DORFCL=B.
.
              60 TU 40
1.
              CUMTINUE
b .
                                  SPEED BRAKE BSUFT STOPE
7 .
       C
              DDRFCL=-(@2+DTR-KUEZ+ABS(DDLELV)-KUEZ+AB>(DDRELV)-KURZ+AB>(DDRUD)-
..
. .
             LUBFL DIKI
. .
              DURF CL=DURF CL+COS (35. +DIR)
3 .
              IF ( DURFCL . LT . - 1 . D. DTK) UDRFCL = - 1 . D. DTR
..
              IF ( DUKT LL . GT . D. . ) DUKF GLEU.
        40
5.
              CONTINUE
.
              DUSTUP=-3. G+DTR
7 .
              ULBFDR=1.U.DTR
```

100 GU TO OU . . . 50 CUNTINUE I HYDRAULIC SYSTEM UPERATING ... 120 DUEMAK-13.0.DIR 130 DULLY= . 5 . (UCLELY + UCHELY) DUKMAX= . 7.05 0 1 R - 1.408 0 ABS (DUELY) 140 150 DURMAX=DURMAX+COS(35.+DTK) 0. IF LUURNAA. . T. 4. 45 . OTR) UUNNAX=4. 45. UTR 7. DURFUF=WIODTR-KWEIOABSIDDLELV)-KWEIOABSIDDRELV)-KWRIOABSIDDRUD,-DOFL-DIK 8. DURFUP=DURFUP+COS(35.+DIK) 7. ILLUURTUP-61-2-50-01K) DUNFUP=2.50-DTK 1. If (yunfor .LT ...) DURFORED. 2. IF LUNF .LC. O. U.DTRI OU TO BU 3. DUNFCL=- (Q1 .DTN-KUL1 .ABS (DDLELV)-KUL1 .ABS (DDRELV)-KUR1 .ABS (DDRID) -DUFL DIKI 1. . DURFCL=UDRFCL+COS(35.+DTR) IF LUURFCL.LT .- 4. 45 DTR) DUNFCL =- 4. 45 DTR . IF (DURFCL . GT . U.) DURFCL=D. 7. " GO TU 70 . CUNTINUE 7. 64 4. C SPEEU BRAKE BOUFT STOPE 1 . DURFCL=- (Q1 -DTR-KUE1 -ABS(DULELV)-KQE1 -ABS(DUKELV)-NQK) -ABS(DUKUD)-JUST LOUIKI 20 DORFCL=BURFCL+COS(35.+DTK) .. 110 IF (DURFCL-LT .- 1. U.DTR) DUNFCL =- 1. D.DTR IF (LURFCL.GT.D.) DORFCL=0. 74 CONTINUE UDBFUP=-1.5.DTR DUDFUN=U.5.DTR . CUNTINUE KETURN .. . END_ F CUMPILATION: NO DIAGNOSTICS.

REPRODUCIBILITY OF THE ORIGINAL PAGE IS POOR

SUBRUUTINE FHP IS CALLED BY ACSIS.

```
C
590
...
        C
                                            CUMPULF FLUID HUNSE PUNCK FOR EACH SURF
610
        C
640
        t
               FPELD= ADS (LELVNR) + RTD + 3000 - + 0 - 719 + . 00058333
03.
               FFELI=NES(LELVNR)+RTD+Subc+1+321++00050333
640
               FFERCEADS (RELVER) -RID-3060. 66.719.0005d333
05.
               60.
               FFRUDERDS(RUDRAT) * RTD + 3000 - 1 + 747 + . 000 58 535/CO5(35 + 9)TR)
070
               FPSB =ABS(SBRATE)+RTD+3000+2+994+00058333/COS(35++UTR)
600
04.
               frot = ....
               7.0
               If (ut naTe.LT.L.) FFDF=2.500+3000.000056553
710
               FPEL=FPELU+FPELI
720
               FFER=FPERO+FPERI
73.
               FFEI=FFEL+FPER
740
               FFRT=FFRUD+FFSB
750
               FPI=FPLI+FPKI+FPBF
700
        C
77.
                                   HYDRAULIC SYSTEM PONER AND ENERGY ANALYSIS
760
79.
        (
          .
               FAILS ...
...
                                                 FAILSHED. ZERO OR ONE HYD SYS FAIL
        C
...
                                                         Z. THO HYD SYSTEMS FALLED
62.
               1F (FAILS .. - 0. ) 170 . 100 . 170
83.
...
                                   NORMAL OR SINGLE SYSTEM FAILURE OPERATION
850
        -
564
               FPS1=FPERO+FPRUD/3.+FPSp/3.+FPBF/3.
07.
         100
               FP52=FPEL1+FFRUD/3.+FP56/3.+FP8F/3.
68.
890
               FPS3=FPELO+FPERI+FPRUD/3.+FPSB/3.+FPBF/3.
               FPSZXI=FPELI+FPERU+FPKUD/2.+FPSb/2.+FPBF/2.
900
               FFS3A1=FFELO+FPER1+FPKUD/20+FPSD/20+FPBF/20
91 .
               FFS1A2=FFEL1+FPERU+FPRUD/20+FPSb/20+FPBF/20
42.
               FF53X2=FFELO+FPLR1+FPKUD/2.+FPSB/2.+FPBF/2.
93.
               FPSIA3=FPERI+FPERU+FPRUU/2.+ FPSb/2.+FPuF/2.
940
               FPSZX3=FPELI+FFELU+FPKUU/2.+FPSU/2.+FP8F/2.
95.
         C
960
                                                  SAVE MAX VALUES
97.
         C
960
               IF (FPEL.LT.FPELMX) GO TO 10
99.
               FFELMX=FPEL
1000
               TFPLLX=TVEH
1.1.
1020
         10
               IF (FPER.LT.FPERMX) GO TO 20
               FFERMA=FPER
103.
               TEPENA = TVEH
1 40
               IFIFPET-LT-FPETMAJ GO TO 30
1.5.
         20
               FPETMX=FPET
1460
               1 PETA=TVEH
147 .
               IFITPRIOLTOFPRIMA) GO TO 40
         30
1.00
1090
               FPRIMX=FPRI
               TFFKIA=IVEH
....
               IF (FFT . LI.FPTMX) GO TO SU
....
         44
               FPTHA=FPI_
114.
               TEPTMA=TVEH
1130
               IFIFPSIOLT OF PSIMAL GO TO OU
1140
         50
                                                       REPRODUCIBILITY OF THE
1150
               FPSIMA=FPSI
                                                       ORIGINAL PAGE IS POOR
```

```
TFPSIX=TVEH
10.
         60
                IFIFFSZ.LT.FFSZMA1 GO TO 70
17.
                FFSLMA=FFS2
100
                TFPSEX=IVEH
190
                it itf53.LT.ff53mA; wo Tu ou
         74
200
                FFS3MX=FFS3
210
22.
                THESSASTVEN
                CUNTINUE
230
         84
                IF IF PSZXI . LT . FPZXIM ; GU TU 61
24.
                FPZAIN=FPSZAI
25.
                TPZAIN-TVEH
200
         61
                IF IFFSSAIOLTOFPSAINT GO TO 82
27.
                Frakin=Frsaki
200
290
                TESALN=TVEH
         82
                IF (FPS 1 AZ.LT.FP 1 AZM) GO TO 83
300
                FPIAZM=FPSIAZ
31 .
                ITIACH= IVEH
1340
          83
                IFIFFS3X2.LT.FF3AZIII GO IU 64
1330
                FP3AZH=FP53AZ
1340
                TPSAZM=TVEH
1350
         64.
                IFIFFSIAS.LT.FPIASM) GO TO 85
1300
                FFIASH=FPSIX3
1370
                TPIASM=TVEH
.30.
          85
                 IFIFFSZAS.LT.FPZÄSHI GU TU 86
1390
                FF2A3M=FF52X3
1450
                TPZASM=TVEH
141.
                CUNTINUE
1420
          56
          2
. 430
                                                      INIEGRATE FLUID HUNSE PUNER
          C
1440
1450
          C
                DTC=TVEH-TVEHL
146.
                FLEK= . 5 . (FPEK+FPEKL) . DIC+FEEK
1470
                FEEL= . 5 . (FFEL+FPELL) . DIC+FEEL
1400
                FERUN= . 5 . (FPRUD+FPRUDL) .DTC+FERDR
1490
                FESS=. 301FPSs+FPSsL1+DTL+FESB
154.
                FLBF . S. (FPBF+FPBFLI+DTC+FLBF
1510
1520
                FLLT=FLER+FLEL
                FERT = FERUK+FESB
1530
                 FET=FELT+FERT+FEBF
1540
                FLSI . 5 . IFPSI+FPSIL, DTC+FESI
1550
                FES2= . 5 . (FPS2+FPS2L) . DTC+FES2
1500
                FES3=.50(FPS3+FPS3L)+D(C+FES3
157 .
                 FESZXI=.5.1FP52X1+FPZX1L1-DTC+FESZX1
1530
                FESSAJ= . 5 . (FPS3AI+FP3XIL) . UTC+FES3AI
.540
                 FLS1X2=.5+(FPS1x2+FP1x2L)+DTC+FE51X2
1000
                 FES342=. 3. (FPS3x2+FP3X2L1=UTC+FE53X2
1010.
                 FLSIXS=.5+(FPSIX3+FPIX3LI+DIC+FLSIX3
1020
                 FESZX3=.5.(FPSZX3+FPZX3L)+UTC+FE5ZX3
1630
          C
1640
                                                      SAVE LAST VALUES
1000
          C
1660
          C
1070
                 TVEHL= TVEH
                 FPEKL=FPER
1000
                 FPELLEFPEL
1090
                 FPRUDL=FPRUD
1740
                 FPSOL=FPSU
1710
1720
                 FPOFL=FPOF
```

FPSIL=FPSI 1730 FrakL=FP52 .740 FragL=Frag 175 FPIXEL=FPSIX2 FP143 = FP5143 FP241L=FP5241 177. 1700 1790 FYZA3L=FYSZA3 FF3ALL=FF53X1 1000 FP3AZL=FP53AZ 1010 GU TU 330 1020 170 CUNTINUE . 630 1040 C__ TWO SYSTEMS FAILED OPERATION 1000 C 100. IFIFPT-LT-FPTMX) GO TO 171 1070 FPTMASFPT 188. TEPTMA=TVEH 1070 171 DIC=IVEH-TVEHL 1940 FET=+s+(FPT+FPTL)+DTC+FET FIFTL=FPT_ 1920 TVEHL=TVEH 1930 CUNTINUE 1940 RETURN 1950 END 1900 ID OF COMLILATION: DIAGNOSTICS. OFT/ETTAAL